

GRADING DESCRIPTION

Texture	Finely sanded
Grading	Not rustic
Colour variation	Low
Knots	
Sound knots	Ø ≤ 10mm
Unsound knots	Ø ≤ 8mm
Bark	L ≤ 55mm, B ≤ 5mm
Sapwood	Max 2%
End crack	Width ≤ 6mm, Length ≤ 100mm
Surface crack	Width ≤ 6mm, Length ≤ 100mm
Insect hole	Not allowed
Decay	Not allowed
Blue/yellow stain	Not allowed
Sound heart	Not allowed
Machine marks	Not allowed

THIS PICTURE IS AN INDICATION OF THE GRADING AS DESCRIBED



GRADING DESCRIPTION - 2 CRITERIA

Knots

Scale from (rigid) parquet without knots up to planks with more and larger knots



Colour variation

From little colour variation/sapwood to bigger colour variation/sapwood

